

# Work Order ID 96504

Monday, February 11, 2013 2:45:34 PM

**\*96504\***

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Item ID: D2665-1 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Saddle, LH Fwd Aft Out 206  
 Start Date: 1/29/2013 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 1/30/2013 Req'd Qty: 1.00 **\*1\*** Customer: CU-DAR001  
 Reference: RMA RA111469 - RETURN

Approvals: Process Plan: MP Date: 13-2-11 Tooling: Date: Run Start **\*NR1\***  
 QC: Date: SPC (Y/N): Date: Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2665	Rev D

100

0.00

**\*100\***

QC

Quality Control

Memo

INSPECT RA 111469 D2665-1 X 1 B#24202

SCRAP PART (OLD REV)

0.00

DAS  
16  
8-82

13/1/24

13-02-12

110

0.00

**\*110\***

Small Fab

Small Fab

Memo

SCRAP PART

0.00

13-02-12

120

QC21- Final Inspection - Work Order Release

0.00

**\*120\***

QC

Quality Control

Memo

0.00

13/2/20

MLJ 13-02/12

# Picklist Print

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Work Order ID: 96504

Parent Item: D2665-1

Parent Item Name: Saddle, LH Fwd Aft Out 206

Start Date: 1/29/2013

Required Date: 1/30/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP: C00.11.01Removed P/O for Powder Coat - in house processEC  
IPP Rev:D As per Rev D 07-03-19 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2665-1 Saddle, LH Fwd Aft Out 206		Manufactured	No				Each	4.0000		1			

Location

Loc Qty

Loc Code

ST434

4

90202

4

1 x 24202  
mf  
13-2-11

# RA 111469

Received @ Dart January 22<sup>nd</sup>, 2013  
Inspected @ Dart January 24<sup>th</sup>, 2013

Customer: HELIQUEST AVIATION  
Customer Contact: ALAN SHEWCHENKO  
Shipped from: STURGEON COUNTY AB, CA

## Instructions for RA 111469 Multiple parts returned

- D2665-2 B23785 qty x1
  - Scrap! Not at current drawing rev. need work order
- D2666-1 B21101 qty x1
  - Scrap! Not at current drawing rev. need work order
- D2666-2 B22223 qyt x1
  - Scrap! Not at current drawing rev. need work order
- D2665-1 B24202 qty x1
  - Scrap! Not at current drawing rev. need work order
- D2652 B91227 qty x32
  - Return to stock under new BATCH #. Need new work order #
- AN3-41A M123355 qty x16
  - Return to stock under new BATCH #. Need new work order #

*original*

Time Estimate = 2 HOURS

Departments Required: QC (scraping) & Stores (restocking)

Pictures Attached = NO

QTY INSPECTED = SEE ABOVE

**THIS INSTRUCTION SHEET MUST  
BE ATTACHED TO THE  
RESTOCKING WORK ORDER AT  
ALL TIMES!!!!**